













Date: Friday, 2/15/2008 1:24:56 PM  
 User: Chantal Lavoie

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SHOULDER HARNESS
Job Number	: 35843		
Estimate Number	: 13013		
P.O. Number	:	Part Number	: D363613
This Issue	: 2/15/2008 S.O. No. :	Drawing Number	: D3636 UNDER REVIEW <i>ok for old kits</i>
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11/19/2007 Type : PURCHASED PARTS	Drawing Revision	: U/R
Previous Run	:	Material	:
Written By	: 	Due Date	: 12/20/2007 Qty: 70 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A New Issue 07-09-11 JLM Verified By:EC		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
			
Comment: PURCHASING Issue P/O: <i>5691 C208/02/15</i> Purchase Part Number: 504668-401-2251 Supplier: AMSAFE INC <i>(70)</i> Certificate of conformity is required			
2.0	D363613	LAP BELT	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 70.0000 Each(s) SHOULDER BELT			
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached <i>AS 8/3/11 (70)</i>			
4.0	QC6	DIMENSIONAL CHECK	
			
Comment: DIMENSIONAL CHECK <i>5 08/03/11 (x70) counts</i>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>ST 260 AS 8/03/12 (x70)</i>			

W/O:			WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: D Date: 28/03/13  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:			WORK ORDER NON-CONFORMANCE (NCR)					
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 2/15/2008 1:24:57 PM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS

Job Number: 35843

Part Number: D363613

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(70)

Comment: FINAL INSPECTION/W/O RELEASE

2008/03/13

Job Completion



*mi* 2008/3/13

(70)

W/O:			WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

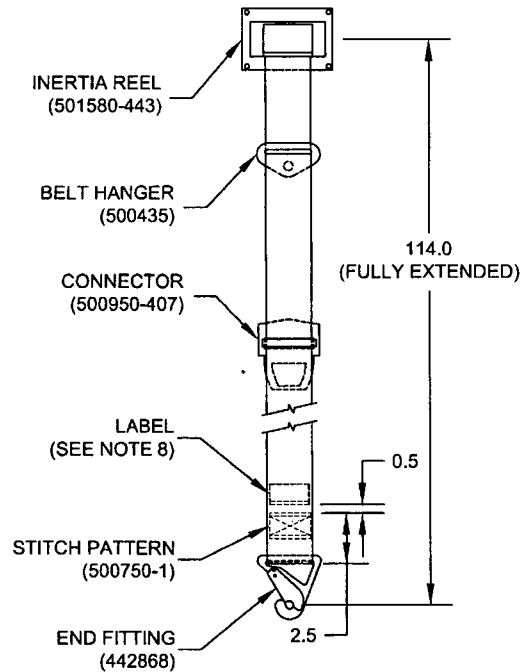
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

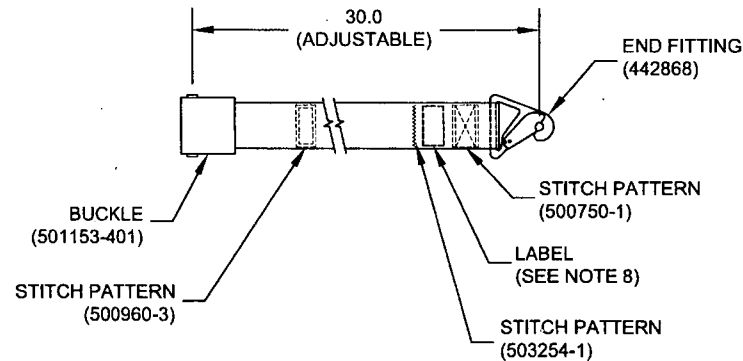
NCR:			WORK ORDER NON-CONFORMANCE (NCR)					
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# SPECIFICATION CONTROL DRAWING



**D3636-11 SHOULDER BELT**  
(WAS GENEVA P/N G10601-2)



**D3636-13 LAP BELT**  
(WAS GENEVA P/N G10601-4)

## NOTES:

- DESCRIPTION: 3-POINT SHOULDER HARNESS WITH LEVER STYLE BUCKLE AND CHROME HARDWARE PLATING  
2" BLACK NYLON WEBBING, STYLE 7424 WHICH MEETS REQUIREMENTS OF SAE AS 8043  
WITH MINIMUM STRENGTH OF 3000 LBS
- PURCHASE INFO: P/N 504556-405-3192 (D3636-11)  
P/N 504668-401-2251 (D3636-13)  
AMSAFE INC., PHOENIX, ARIZONA
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: 1.7 lbs
- LABEL TO INCLUDE: DART AEROSPACE P/N D3636-11/-13  
(613) 632-3336

UNDER REVIEW

LE 07.10.16  
OK TO SHIP

RELEASED  
07.09.07

A	NEW ISSUE: REPLACES G10601		LE	07.07.27
REV.	DESCRIPTION		BY	DATE
DESIGN	CV	DART AEROSPACE USA, INC PORT HADLOCK, WA		
DRAWN	LE			
CHECKED	JP	DRAWING NO.	REV. A	
MFG. APPR.	N/A	D3636	SHEET 1 OF 1	
APPROVED	JP	TITLE	SCALE	
DE APPR.	JP	SHOULDER HARNESS	NTS	
DATE	07.07.27		COPYRIGHT © 2007 BY DART AEROSPACE USA, INC <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

C20810215°  
W10° 35843

# CERTIFICATE OF CONFORMANCE

- \*Conforms to all applicable drawing dimensions and specifications.
- \*(If applicable) Meets the requirements of FAR 25.853 (a) Compartment Interiors.
- \*(If applicable) Conforms to British CAA specifications.
- \*(If applicable) All parts/materials are certified new, conform to the design data, and are in airworthy condition.
- \*For the latest copy of the CMM/SMM, please log onto [www.amsafeaviation.com](http://www.amsafeaviation.com)

CUSTOMER NAME:	DART AEROSPACE	SALES ORDER NO.	s148398
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Line	Purchase Order No.	Am-safe Part No.	Rev.	Lot No.	Customer Part No.	Dated Code	Quantity
1	PO00005691	504668-401-2251	D	A0208	NONE	03-06-08	70

**PLEASE DELIVER TO THE QUALITY ASSURANCE DEPARTMENT**

## NEW

**AMSAFE INC**  
1043 NORTH 47th. AVENUE  
PHOENIX, ARIZONA 85043 USA  
PHONE: (602) 850-2850 FAX:(602) 850-2812

Nana mbe 03-06-08  
QUALITY ASSURANCE REPRESENTATIVE DATE

## CUSTOMER